

# Opteon™ YF (R-1234yf) Refrigerant

Versi 8.3	on	Revision Date: 02/27/2020		DS Number: 35696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017			
SECT	TION 1	. IDENTIFICATION						
F	Product name		:	Opteon™ YF (R-1234yf) Refrigerant				
Ş	SDS-Id	entcode	:	130000043292	130000043292			
r	Manufa	acturer or supplier's	deta	ails				
(	Compa	ny name of supplier	:	The Chemours C	company FC, LLC			
/	Address		:	1007 Market Street Wilmington, DE 19801 United States of America (USA)				
-	Telepho	one	:	1-844-773-CHEM (outside the U.S. 1-302-773-1000)				
E	Emergency telephone		:	Medical emergency: 1-866-595-1473 (outside the U.S. 1-3 773-2000) ; Transport emergency: +1-800-424-9300 (out the U.S. +1-703-527-3887)				
F	Recom	mended use of the c	hen	nical and restriction	ons on use			
F	Recommended use		:	Heat transfer fluids Refrigerant Formulation of preparations				
ł	Restrictions on use		:	For professional	and industrial installation and use only.			

## SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200 Flammable gases : Category 1					
Gases under pressure	:	Liquefied gas			
Simple Asphyxiant					
GHS label elements Hazard pictograms	:				
Signal Word	:	Danger			
Hazard Statements	:	H220 Extremely flammable gas. H280 Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.			
Precautionary Statements	:	<b>Prevention:</b> P210 Keep away from heat/ sparks/ open flames/ hot surfaces.			



Version	Revision Date:	SDS Number:	Date of last issue: 10/10/2019				
8.3	02/27/2020	1335696-00045	Date of first issue: 02/27/2017				
		No smoking.					
		Response:					
		stopped safel					
			te all ignition sources if safe to do so.				
		Storage:					
		P410 + P403 place.	P410 + P403 Protect from sunlight. Store in a well-ventilated place.				
Othe	r hazards						
Misus	Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardi- ac effects.						
Rapio	Rapid evaporation of the product may cause frostbite.						
SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS							
Subs	tance / Mixture	: Substance					
Subs	tance name	: 2,3,3,3-Tetrafluoropropene					

Substance / Mixture	:	Substance
Substance name	:	2,3,3,3-Tetrafluoropropene
CAS-No.	:	754-12-1

### Components

Chemical name	CAS-No.	Concentration (% w/w)			
2,3,3,3-Tetrafluoropropene*	754-12-1	>= 99.5 - <= 100			
* Voluntarily-disclosed non-bazardous substance					

Voluntarily-disclosed non-hazardous substance

## **SECTION 4. FIRST AID MEASURES**

General advice		In the case of accident or if you feel unwell, seek medical ad- vice immediately. When symptoms persist or in all cases of doubt seek medical advice.
If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	Thaw frosted parts with lukewarm water. Do not rub affected area. Get medical attention immediately.
In case of eye contact	:	Get medical attention immediately.
If swallowed	:	Ingestion is not considered a potential route of exposure.
Most important symptoms and effects, both acute and delayed	:	May cause cardiac arrhythmia. Other symptoms potentially related to misuse or inhalation abuse are Cardiac sensitization Anaesthetic effects



Version 8.3	Revision Date: 02/27/2020	SDS Number: 1335696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017			
		Light-headedness Dizziness confusion Lack of coordination Drowsiness Unconsciousness Contact with liquid or refrigerated gas can cause cold bu and frostbite.				
Prote	ction of first-aiders	: No special p	recautions are necessary for first aid responders.			
Notes	to physician	: Because of possible disturbances of cardiac rhythm, ca- techolamine drugs, such as epinephrine, that may be used i situations of emergency life support should be used with spe cial caution.				

### SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	None known.
Specific hazards during fire fighting	:	Vapors may form flammable mixture with air Exposure to combustion products may be a hazard to health. If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.
Hazardous combustion prod- ucts	:	Hydrogen fluoride Fluorine compounds Carbon oxides
Specific extinguishing meth- ods	:	Use extinguishing measures that are appropriate to local cir- cumstances and the surrounding environment. Fight fire remotely due to the risk of explosion. Use water spray to cool unopened containers. Leaking gas fire: Do not extinguish, unless leak can be stopped safely. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.
Special protective equipment for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec-	:	Evacuate personnel to safe areas.
tive equipment and emer-		Only trained personnel should re-enter the area.
gency procedures		Remove all sources of ignition.



Version 8.3	Revision Date: 02/27/2020		OS Number: 35696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017		
			Ventilate the are	dling advice and personal protective		
Envir	Environmental precautions		Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.			
Methods and materials for containment and cleaning up		<ul> <li>Ventilate the area. Non-sparking tools should be used. Suppress (knock down) gases/vapors/mists with a water spray jet. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.</li> </ul>				
SECTION	7. HANDLING AND ST	OR	AGE			
Tech	nical measures	:		rated for cylinder pressure. Use a backflow vice in piping. Close valve after each use and		
Local	/Total ventilation	:	ventilation. If advised by as	ilation is unavailable, use with local exhaust sessment of the local exposure potential, use equipped with explosion-proof exhaust ventila		
Advice on safe handling		:	Avoid breathing	gas. dance with good industrial hygiene and safety		

	If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventila- tion.
Advice on safe handling	<ul> <li>Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment Keep container tightly closed. Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Prevent backflow into the gas tank. Use a pressure reducing regulator when connecting cylinder to lower pressure (&lt;3000 psig) piping or systems. Close valve after each use and when empty. Do NOT change or force fit connections. Prevent the intrusion of water into the gas tank. Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the</li> </ul>



# Opteon™ YF (R-1234yf) Refrigerant

Versio 8.3	on	Revision Date: 02/27/2020		DS Number: 35696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017		
				environment.			
C	Conditions for safe storage		:	<ul> <li>Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.</li> <li>Separate full containers from empty containers.</li> <li>Do not store near combustible materials.</li> <li>Avoid area where salt or other corrosive materials are preserve freep in properly labeled containers.</li> <li>Keep tightly closed.</li> <li>Keep in a cool, well-ventilated place.</li> <li>Keep away from direct sunlight.</li> <li>Store in accordance with the particular national regulations.</li> <li>Keep away from heat and sources of ignition.</li> </ul>			
η	Materials to avoid Recommended storage tem- perature		:	Self-reactive subs Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids Self-heating subs Substances and r flammable gases Explosives Acutely toxic subs	5		
			:	< 126 °F / < 52 °C			
5	Storage	period	:	> 10 y			
	Further age stal	information on stor- bility	:	The product has a	an indefinite shelf life when stored properly.		

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Ingredients with workplace control parameters

	Components	CAS-No.	Value type (Form of exposure)	Control parame- ters / Permissible concentration	Basis
ſ	2,3,3,3-Tetrafluoropropene	754-12-1	TWA	500 ppm	US WEEL

Engineering measures	:	Minimize workplace exposure concentrations. If sufficient ventilation is unavailable, use with local exhaust ventilation. If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust venti- lation.
		Iduuri.



Version 8.3	Revision Date: 02/27/2020		S Number: 5696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017				
Pers	onal protective equipr	nent						
Resp	iratory protection		maintain vapor ex concentrations are unknown, appropi Follow OSHA resp use NIOSH/MSH/ by air purifying res dous chemical is I respirator if there exposure levels a	exhaust ventilation is recommended to posures below recommended limits. Where e above recommended limits or are riate respiratory protection should be worn. pirator regulations (29 CFR 1910.134) and A approved respirators. Protection provided spirators against exposure to any hazar- limited. Use a positive pressure air supplied is any potential for uncontrolled release, re unknown, or any other circumstance g respirators may not provide adequate				
	l protection aterial	: Low temperature resistant gloves						
R	emarks		on the concentrations applications, we remain applications of the afore manufacturer. Wa	protect hands against chemicals depending ion specific to place of work. For special ecommend clarifying the resistance to che- ementioned protective gloves with the glove ash hands before breaks and at the end of rough time is not determined for the pro- ves often!				
Eye ç	protection			g personal protective equipment: It goggles must be worn.				
Skin	and body protection		If assessment der	g personal protective equipment: nonstrates that there is a risk of explosive ash fires, use flame retardant antistatic g.				
Prote	ective measures	:	Wear cold insulati	ing gloves/ face shield/ eye protection.				
Hygie	ene measures							
SECTION	9. PHYSICAL AND CH	IEMIC		6				
Appe	arance	:	Liquefied gas					

- Color : colorless, clear
- Odor : slight, ether-like



Vers 8.3	sion	Revision Date: 02/27/2020		S Number: 5696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017
	Odor T	hreshold	:	No data available	
	рН		:	No data available	)
	Melting	point/freezing point	:	-242.0 °F / -152.2	2 °C
	Initial b range	oiling point and boiling	:	-20.9 °F / -29.4 °(	C
	Flash p	point	:	Not applicable	
	Evapor	ation rate	:	Not applicable	
	Flamma	ability (solid, gas)	:	Flammable	
	Burning	g rate	:	15 mm/s	
	Self-igr	hition	:	The substance of	r mixture is not classified as pyrophoric.
		explosion limit / Upper bility limit	:	Upper flammabili 12.3 %(V) Method: ASTM E	
		explosion limit / Lower bility limit	:	Lower flammabili 6.2 %(V) Method: ASTM E	
	Vapor p	oressure	:	5,800 hPa (68 °F	/ 20 °C)
	Relative	e vapor density	:	4 (Air = 1.0)	
	Density	/	:	0.0048 g/cm³ (68 Vapor density	°F / 20 °C)
	Solubili Wat	ity(ies) er solubility	:	0.1982 g/l(75 °F	7 / 24 °C)
	Partitio octanol	n coefficient: n- /water	:	log Pow: 2 (77 °F	7 / 25 °C)
	Autoigr	nition temperature	:	761 °F / 405 °C	
	Decom	position temperature	:	No data available	
	Viscosi Visc	ty cosity, kinematic	:	Not applicable	
	Explosi	ve properties	:	Not explosive	
	Oxidizir	ng properties	:	The substance o	r mixture is not classified as oxidizing.



# Opteon<sup>™</sup> YF (R-1234yf) Refrigerant

Vers 8.3	sion Revision Date: 02/27/2020			SDS Number:Date of last issue: 10/10/20191335696-00045Date of first issue: 02/27/2017				
	Minimu	Im ignition energy	:	5 - 10 J				
	Particle	e size	:	Not applicable				
SEC	CTION 1	0. STABILITY AND RE	EAC	ΤΙVITY				
	Reactiv	vity	<ul> <li>Not classified as a reactivity hazard.</li> <li>Stable if used as directed. Follow precautionary advice ar avoid incompatible materials and conditions.</li> </ul>					
	Chemi	cal stability						
	Possibility of hazardous reac- tions Conditions to avoid Incompatible materials		:		n flammable mixture with air grong oxidizing agents.			
			:	Heat, flames and	l sparks.			
			:	Incompatible with				
	Hazaro produc	lous decomposition ts	:	No hazardous de	ecomposition products are known.			

### SECTION 11. TOXICOLOGICAL INFORMATION

### Information on likely routes of exposure

Inhalation Skin contact Eye contact

### Acute toxicity

Not classified based on available information.

### Components:

### 2,3,3,3-Tetrafluoropropene:

Acute inhalation toxicity	:	LC50 (Rat): > 405800 ppm Exposure time: 4 h Test atmosphere: gas Method: OECD Test Guideline 403
		No observed adverse effect concentration (Dog): 120000 ppm Test atmosphere: gas Remarks: Cardiac sensitization
		Lowest observed adverse effect concentration (Dog): > 120000 ppm Test atmosphere: gas Remarks: Cardiac sensitization



Vers 8.3	ion	Revision Date: 02/27/2020		0S Number: 35696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017
				Cardiac sensitisat Test atmosphere: Remarks: Cardiac	
		orrosion/irritation	ble	information	
		onents:			
	2,3,3,3	-Tetrafluoropropene:			
	Result		:	No skin irritation	
		s eye damage/eye irri ssified based on availa			
	<u>Comp</u>	onents:			
	<b>2,3,3,3</b> Result	-Tetrafluoropropene:	:	No eye irritation	
	Respir	atory or skin sensitiz	atio	n	
		ensitization Issified based on availa	ble	information.	
	-	atory sensitization	ble	information.	
	Comp	onents:			
		-Tetrafluoropropene: of exposure	:	Skin contact negative	
		<b>cell mutagenicity</b> Issified based on availa	ble	information.	
	Comp	onents:			
	2,3,3,3	-Tetrafluoropropene:			
	Genoto	oxicity in vitro	•	Test Type: Bacter Method: OECD To Result: positive	ial reverse mutation assay (AMES) est Guideline 471
				Test Type: Chrom Method: OECD To Result: negative	nosome aberration test in vitro est Guideline 473
	Genoto	oxicity in vivo	:	Test Type: Mamm cytogenetic assay Species: Mouse Application Route Method: OECD To	: inhalation (gas)



rsion	Revision Date: 02/27/2020	SDS Numb 1335696-0		Date of last issue: 10/10/2019 Date of first issue: 02/27/2017			
		Result:	negative				
		Species Applica Method	s: Rat tion Route	o mammalian alkaline comet assay e: inhalation (gas) est Guideline 489			
		cytoger Species Applica Method	netic assay s: Rat tion Route	nalian erythrocyte micronucleus test (in vivo y) e: inhalation (gas) est Guideline 474			
	cell mutagenicity - sment	: Weight cell mu		ce does not support classification as a germ			
	nogenicity assified based on avail	able informat	ion.				
Components:2,3,3,3-Tetrafluoropropene:ResultCarcinogenicity - Assess- ment							
			: negative				
		: Weight cinoger		ce does not support classification as a car-			
IARC	5		•	t at levels greater than or equal to 0.1% is onfirmed human carcinogen by IARC.			
OSHA			of this product present at levels greater than or equal to 0.1% is of regulated carcinogens. If this product present at levels greater than or equal to 0.1% is nown or anticipated carcinogen by NTP.				
NTP							
Not cl	oductive toxicity assified based on avail ponents:	able informat	ion.				
2,3,3,	3-Tetrafluoropropene	:					
	s on fertility	: Test Ty Species Applica Method	s: Rat tion Route	eneration reproduction toxicity study e: inhalation (gas) est Guideline 416			
Effect	s on fetal development	Species Applica	Test Type: Prenatal development toxicity study (teratogenicity) Species: Rat Application Route: inhalation (gas) Method: OECD Test Guideline 414				



t support classification for repro- n or via lactation observed in animals at concentr
n or via lactation observed in animals at concenti
observed in animals at concenti
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## Ecotoxicity

### Components:

### 2,3,3,3-Tetrafluoropropene:

Toxicity to fish



rsion B	Revision Date: 02/27/2020	-	OS Number: 35696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017
			Exposure time: Method: OECD	96 h Test Guideline 203
	ity to daphnia and other ic invertebrates	:	Exposure time:	magna (Water flea)): > 100 mg/l 48 h Test Guideline 202
Toxic plants	ity to algae/aquatic	:	Exposure time:	rum capricornutum (green algae)): > 100 m 72 h Test Guideline 201
			Exposure time:	trum capricornutum (green algae)): > 75 mg 3 d Test Guideline 201
Persi	stence and degradabil	ity		
<u>Com</u>	oonents:			
	<b>3-Tetrafluoropropene:</b> gradability	:		lily biodegradable. Test Guideline 301F
Bioad	cumulative potential			
<u>Com</u>	oonents:			
	3-Tetrafluoropropene: cumulation	:	Remarks: Bioac	cumulation is unlikely.
	on coefficient: n- ol/water	:	log Pow: 2 (77 °	F / 25 °C)
Mobi	lity in soil			
No da	ita available			
	<b>adverse effects</b> Ita available			

Disposal methods Waste from residues	:	Dispose of in accordance with local regulations.
Contaminated packaging	:	Empty containers should be taken to an approved waste handling site for recycling or disposal. Empty pressure vessels should be returned to the supplier. Empty containers retain residue and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or ex- pose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death. If not otherwise specified: Dispose of as unused product.





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Version 8.3	Revision Date: 02/27/2020	-	OS Number: 35696-00045	Date of last issue: 10/10/2019 Date of first issue: 02/27/2017
SECTION	14. TRANSPORT INFO	RM	ATION	
Inter	national Regulations			
UNR	TDG			
UN n	umber	:	UN 3161	
	er shipping name	:	(2,3,3,3-Tetraf	AS, FLAMMABLE, N.O.S. luoropropene)
Class		:	2.1	
	ing group	:	Not assigned by	y regulation
Labe	IS	:	2.1	
	-DGR			
UN/I		:	UN 3161	
Proper shipping name Class Packing group		:	(2,3,3,3-Tetraf	lammable, n.o.s. luoropropene)
		:	2.1	
		:	Not assigned by	
Labe	-		Flammable Gas	3
Pack aircra	ing instruction (cargo aft)	:	200	
	ing instruction (passen- ircraft)	:	Not permitted for	or transport
IMDO	G-Code			
UN n	umber	:	UN 3161	
Prope	er shipping name	:	LIQUEFIED GA (2,3,3,3-Tetraflu	AS, FLAMMABLE, N.O.S.
Class	5	:	2.1	
•	ing group	:	Not assigned by	y regulation
Labe		:	2.1	
-	Code	:	F-D, S-U	
Marir	ne pollutant	:	no	
	•	: g to	-	RPOL 73/78 and the IBC Code

Not applicable for product as supplied.

#### **Domestic regulation**

<b>49 CFR</b> UN/ID/NA number Proper shipping name	:	UN 3161 Liquefied gas, flammable, n.o.s. (2,3,3,3-Tetrafluoropropene)
Class	:	2.1
Packing group	:	Not assigned by regulation
Labels	:	FLAMMABLE GAS
ERG Code	:	115
Marine pollutant	:	no

### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.



# Opteon<sup>™</sup> YF (R-1234yf) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 10/10/2019
8.3	02/27/2020	1335696-00045	Date of first issue: 02/27/2017

### SECTION 15. REGULATORY INFORMATION

### EPCRA - Emergency Planning and Community Right-to-Know

#### **CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

#### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards	:	Flammable (gases, aerosols, liquids, or solids) Gases under pressure Simple Asphyxiant
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

#### US State Regulations

#### Pennsylvania Right To Know

2,3,3,3-Tetrafluoropropene

754-12-1

#### Additional regulatory information

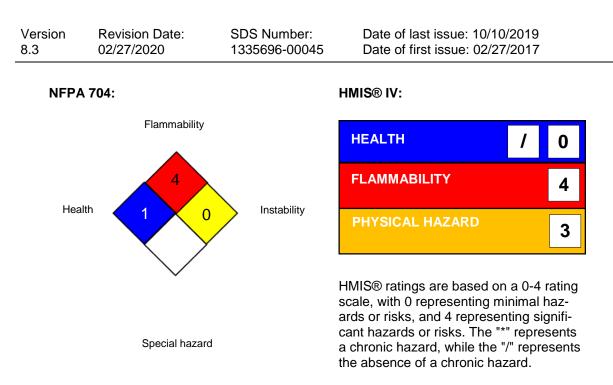
2,3,3,3-Tetrafluoropropene 754-12-1 The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product. See 40 CFR § 721.10182 This material contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D:

#### **SECTION 16. OTHER INFORMATION**

Further information



# Opteon<sup>™</sup> YF (R-1234yf) Refrigerant



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#### Full text of other abbreviations

US WEEL	:	USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA	:	8-hr TWA

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quanti-



# Opteon<sup>™</sup> YF (R-1234yf) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 10/10/2019
8.3	02/27/2020	1335696-00045	Date of first issue: 02/27/2017

tative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to	:	Internal technical data, data from raw material SDSs, OECD
compile the Material Safety		eChem Portal search results and European Chemicals Agen-
Data Sheet		cy, http://echa.europa.eu/

Revision Date : 02/27/2020

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8